Custom Fabrication for Commercial Roofing

VILNO

Vilno Group is a 2nd generation, family-owned manufacturing business based in Sydney, Australia. With a heritage spanning more than 40 years, we're experts in sheet metal fabrication for commercial roofing.

When you partner with Vilno, you'll feel confident and secure. That's because we're highly professional and genuinely care. And it's why we're known as the premier manufacturer of flashings and accessories in Sydney and beyond.

Here are three big reasons to make Vilno your go to for your next commercial roofing project:

Exceptional service

Personal service is part of our DNA. We're proud of our vibrant and positive culture. As a valued customer, you'll deal with people who get to know you and your business. Plus, you'll receive real-time updates thanks to the pioneering Factory software.

Modern factories

We have two factories based in Moorebank, Sydney, so that means local design and local production. With significant investment in state-of-the-art machines and automation, you'll continue to benefit as we improve our efficiency, capacity and quality.

Specialised craft

We believe metal fabrication is a craft. It's what we do and we do it very well. Every stage of the process is important and attention to detail matters. Our dedicated team always strives to deliver high quality products, on time and at a competitive price.

To ensure we control production from start to finish, our in-house capabilities include:

- Custom flashings
- Half round gutters and accessories
- Sheet metal work
- Tapered downpipes
- CNC routing and facade panel fabrication
- In-house powder coating
- Roll forming, punching and stamping

Our roof flashings and rainwater goods are made from COLORBOND® steel for Australian conditions.

Colorbond®

Product Range and Price List

At Vilno, we specialise in the fabrication of a comprehensive range of made to order and off the shelf commercial roofing products.

Flashings: Custom

COLORBOND 0.55 Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	6.58	6.95	7.32	7.68	8.08	6.83	7.12	7.43
200	8.49	8.88	9.24	9.61	9.99	8.43	8.73	9.03
300	11.08	11.44	11.82	12.19	12.56	10.57	10.88	11.17
400	14.80	15.19	15.54	15.92	16.28	13.64	13.92	14.22
500	17.73	18.09	18.49	18.84	19.21	16.03	16.35	16.63
600	20.65	21.03	21.39	21.76	22.13	18.46	18.75	19.05
700	22.94	23.31	23.67	24.06	24.43	20.36	20.66	20.95
800	25.24	25.61	25.98	26.35	26.71	22.27	22.56	22.85
900	27.52	27.90	28.26	28.63	29.02	24.19	24.47	24.76
1000	29.82	30.17	30.57	30.94	31.29	26.08	26.38	26.68
1100	32.14	32.50	32.88	33.24	33.61	28.02	28.31	28.61
1200	34.41	34.77	35.13	35.52	35.89	29.91	30.19	30.50

ZINCALUME 0.55 Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	6.29	6.65	7.00	7.35	7.73	6.53	6.80	7.11
200	8.06	8.43	8.78	9.15	9.50	8.00	8.30	8.58
300	10.48	10.84	11.20	11.56	11.91	10.00	10.29	10.58
400	14.01	14.38	14.73	15.09	15.44	12.90	13.16	13.44
500	16.77	17.11	17.49	17.85	18.19	15.13	15.43	15.70
600	19.51	19.89	20.23	20.58	20.95	17.39	17.68	17.97
700	21.65	22.01	22.36	22.74	23.10	19.16	19.45	19.73
800	23.81	24.16	24.51	24.88	25.22	20.93	21.21	21.50
900	25.93	26.30	26.65	27.01	27.39	22.71	22.98	23.27
1000	28.08	28.42	28.81	29.15	29.51	24.47	24.76	25.04
1100	30.25	30.60	30.96	31.32	31.67	26.28	26.55	26.83
1200	32.37	32.72	33.06	33.44	33.80	28.02	28.30	28.59

COLORBOND MATT 0.55 Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	8.55	9.04	9.52	9.98	10.50	8.88	9.26	9.66
200	11.04	11.54	12.01	12.49	12.99	10.96	11.35	11.74
300	14.40	14.87	15.37	15.85	16.33	13.74	14.14	14.52
400	19.24	19.75	20.20	20.70	21.16	17.73	18.10	18.49
600	26.85	27.34	27.81	28.29	28.77	24.00	24.38	24.77
900	35.78	36.27	36.74	37.22	37.73	31.45	31.81	32.19
1200	44.73	45.20	45.67	46.18	46.66	38.88	39.25	39.65

Note: Minimum chargeable length is 1m | Lineal metre rate on pieces <1m allowed at the discretion of management | Additional bends charged at $0.39 + GST per bend, per lineal metre | Add $2.00 + GST per lineal metre for tapered flashings

Flashings: Custom

COLORBOND ULTRA 0.55 Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	8.06	8.48	8.93	9.34	9.79	10.21	10.62	11.06
200	10.73	11.16	11.59	12.00	12.44	12.87	13.31	13.73
300	14.18	14.60	15.02	15.46	15.89	16.33	16.74	17.17
400	18.96	19.38	19.80	20.23	20.67	21.11	21.52	21.95
600	26.61	27.05	27.48	27.89	28.34	28.76	29.20	29.62
900	35.96	36.37	36.81	37.24	37.68	38.09	38.52	38.96
1200	45.27	45.69	46.12	46.56	46.98	47.41	47.83	48.26

ZINCALUME 0.75 Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	8.87	10.15	10.79	11.43	12.05	12.69	13.33	13.97
200	12.02	13.30	13.94	14.57	15.21	15.84	16.48	17.11
300	15.09	16.36	17.00	17.64	18.27	18.90	19.54	20.18
400	19.64	20.91	21.55	22.18	22.81	23.45	24.09	24.73
450	21.63	22.89	23.53	24.17	24.81	25.44	26.07	26.71
600	28.19	29.47	30.10	30.73	31.37	32.01	32.65	33.28
900	37.10	38.37	39.00	39.64	40.28	40.92	41.55	42.18
1200	46.04	47.32	47.96	48.58	49.22	49.86	50.50	51.14

STAINLESS STEEL 304 2B 0.55 Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	7.32	8.33	9.33	10.33	11.34	12.33	13.33	14.33
200	11.41	12.41	13.40	14.40	15.41	16.41	17.41	18.41
300	15.40	16.40	17.40	18.40	19.40	20.40	21.40	22.40
400	20.57	21.58	22.58	23.57	24.58	25.58	26.58	27.57
600	29.24	30.24	31.23	32.23	33.24	34.24	35.24	36.24
900	40.31	41.31	42.31	43.32	44.31	45.31	46.31	47.32
1200	51.39	52.38	53.39	54.39	55.39	56.38	57.39	58.39

STAINLESS STEEL 316 2B 0.55 Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	9.56	10.57	11.57	12.57	13.57	14.57	15.57	16.57
200	14.78	15.78	16.79	17.79	18.78	19.78	20.79	21.79
300	20.46	21.47	22.47	23.46	24.46	25.47	26.47	27.46
400	27.33	28.33	29.33	30.33	31.33	32.33	33.33	34.33
600	39.37	40.37	41.36	42.36	43.37	44.37	45.37	46.37
1200	71.65	72.64	73.65	74.65	75.65	76.64	77.65	78.65

Note: Minimum chargeable length is 1m | Lineal metre rate on pieces <1m allowed at the discretion of management | Additional bends charged at $0.39 + GST per bend, per lineal metre | Add $2.00 + GST per lineal metre for tapered flashings

Flashings: Copper and Aluminium

COPPER 0.55 Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	27.03	28.30	28.93	29.57	30.21	30.85	31.47	32.11
200	43.50	44.77	45.41	46.04	46.68	47.32	47.96	48.58
300	59.98	61.26	61.89	62.53	63.16	63.80	64.44	65.08
400	79.97	81.24	81.87	82.51	83.15	83.79	84.42	85.05
600	109.41	110.69	111.32	111.96	112.59	113.23	113.87	114.50
1200	197.73	199.00	199.64	200.27	200.91	201.55	202.18	202.81

0.55 ALUMINIUM 5005 PE Coat Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	8.28	9.54	10.18	10.82	11.46	12.09	12.72	13.36
200	10.05	11.32	11.95	12.59	13.22	13.86	14.50	15.13
300	12.76	14.04	14.68	15.32	15.94	16.58	17.22	17.86
400	17.05	18.33	18.96	19.59	20.23	20.87	21.51	22.14
600	23.41	24.69	25.31	25.95	26.59	27.23	27.87	28.50
900	30.33	31.61	32.24	32.88	33.51	34.15	34.79	35.42
1200	37.26	38.52	39.16	39.80	40.44	41.08	41.71	42.34

0.8 ALUMINIUM 5005 PE COAT Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	8.43	9.70	10.34	10.98	11.61	12.25	12.89	13.52
200	10.29	11.56	12.20	12.83	13.47	14.10	14.74	15.38
300	13.07	14.33	14.97	15.61	16.25	16.88	17.51	18.15
400	17.33	18.61	19.25	19.89	20.51	21.15	21.79	22.43
600	23.76	25.03	25.67	26.31	26.95	27.57	28.21	28.85
900	30.88	32.14	32.78	33.42	34.06	34.70	35.32	35.96
1200	37.99	39.26	39.89	40.53	41.17	41.81	42.43	43.07

1.0 ALUMINIUM 5005 PE COAT Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	9.11	10.38	11.02	11.66	12.29	12.93	13.56	14.20
200	12.97	14.24	14.88	15.51	16.15	16.79	17.42	18.06
300	17.16	18.43	19.06	19.70	20.34	20.97	21.61	22.25
400	22.90	24.17	24.81	25.45	26.08	26.72	27.35	27.99
600	32.18	33.45	34.09	34.73	35.35	35.99	36.63	37.27
900	43.48	44.75	45.38	46.02	46.66	47.30	47.94	48.56
1200	54.79	56.06	56.70	57.34	57.97	58.60	59.24	59.88

Note: Minimum chargeable length is 1m | Lineal metre rate on pieces <1m allowed at the discretion of management | Additional bends charged at $0.39 + GST per bend, per lineal metre | Add $2.00 + GST per lineal metre for tapered flashings

Flashings: Aluminium

1.2 ALUMINIUM 5005 PE COAT Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	9.54	10.82	11.46	12.09	12.72	13.36	14.00	14.64
200	19.08	20.36	21.00	21.63	22.27	22.90	23.54	24.17
300	28.62	29.88	30.52	31.16	31.80	32.44	33.06	33.70
400	38.16	39.43	40.06	40.70	41.34	41.97	42.61	43.24
600	57.23	58.51	59.15	59.79	60.42	61.05	61.69	62.33
900	85.85	87.12	87.76	88.39	89.03	89.67	90.30	90.94
1200	114.46	115.74	116.37	117.00	117.64	118.28	118.92	119.54

1.6 ALUMINIUM 5005 PE COAT Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	10.24	11.94	12.79	13.63	14.49	15.34	16.18	17.03
200	20.49	22.19	23.04	23.89	24.74	25.59	26.43	27.28
300	30.73	32.44	33.28	34.13	34.98	35.83	36.67	37.52
400	40.99	42.69	43.53	44.38	45.23	46.07	46.92	47.77
600	61.48	63.17	64.02	64.87	65.72	66.56	67.42	68.27
900	92.21	93.91	94.76	95.61	96.45	97.30	98.15	98.99
1200	122.95	124.65	125.50	126.34	127.19	128.04	128.88	129.73

2.0 ALUMINIUM 5005 PE COAT – MAXIMUM LENGTH 3M Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	10.94	12.64	13.49	14.33	15.18	16.04	16.88	17.73
200	21.88	23.58	24.43	25.27	26.13	26.98	27.82	28.67
300	32.83	34.53	35.38	36.22	37.08	37.93	38.77	39.62
400	43.77	45.47	46.32	47.17	48.02	48.87	49.71	50.56
600	65.65	67.35	68.20	69.05	69.90	70.75	71.59	72.44
900	98.48	100.19	101.03	101.88	102.73	103.57	104.42	105.27
1200	131.31	133.00	133.85	134.70	135.55	136.39	137.24	138.09

3.0 ALUMINIUM 5005 PE COAT – MAXIMUM LENGTH 3.6M Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	13.12	15.02	15.99	16.94	17.89	18.84	19.79	20.75
200	26.23	28.14	29.09	30.05	31.00	31.96	32.91	33.86
300	39.34	41.25	42.20	43.16	44.12	45.07	46.02	46.97
400	52.45	54.37	55.32	56.27	57.22	58.18	59.14	60.09
600	78.67	80.58	81.54	82.49	83.44	84.39	85.36	86.31
900	118.01	119.92	120.87	121.82	122.79	123.74	124.69	125.64
1200	157.35	159.26	160.22	161.17	162.12	163.07	164.02	164.99
1500	196.68	198.59	199.54	200.49	201.45	202.41	203.36	204.31

Note: Minimum chargeable length is 1m | Lineal metre rate on pieces <1m allowed at the discretion of management | Additional bends charged at $0.39 + GST per bend, per lineal metre | Add $2.00 + GST per lineal metre for tapered flashings

Flashings: Galvanised

0.55 GALVANISED Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	4.67	5.54	5.98	6.41	6.85	7.28	7.73	8.16
200	6.20	7.07	7.51	7.94	8.38	8.81	9.25	9.69
300	7.98	8.86	9.30	9.73	10.17	10.61	11.04	11.48
400	10.32	11.19	11.63	12.07	12.51	12.95	13.38	13.82
450	11.60	12.47	12.91	13.34	13.78	14.21	14.65	15.09
600	15.47	16.34	16.78	17.21	17.65	18.08	18.53	18.96
900	23.20	24.07	24.50	24.94	25.38	25.82	26.26	26.69
1200	30.92	31.79	32.22	32.66	33.09	33.54	33.98	34.41

0.9 GALVANISED Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	7.15	8.90	9.78	10.65	11.53	12.40	13.27	14.14
200	9.55	11.29	12.17	13.04	13.92	14.79	15.66	16.53
300	12.31	14.06	14.93	15.80	16.67	17.56	18.43	19.30
400	15.92	17.67	18.55	19.42	20.29	21.16	22.04	22.91
450	17.91	19.66	20.53	21.40	22.28	23.16	24.03	24.90
600	23.89	25.63	26.50	27.38	28.25	29.12	29.99	30.88
900	35.83	37.57	38.45	39.32	40.20	41.07	41.95	42.82
1200	47.75	49.50	50.38	51.25	52.12	52.99	53.87	54.74

1.1 GALVANISED Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	8.79	10.55	11.42	12.29	13.16	14.04	14.91	15.78
200	13.09	14.83	15.70	16.58	17.45	18.33	19.20	20.08
300	16.79	18.54	19.41	20.28	21.15	22.03	22.90	23.78
400	21.68	23.43	24.30	25.17	26.04	26.92	27.80	28.67
450	24.36	26.12	26.99	27.86	28.73	29.61	30.48	31.35
600	32.49	34.24	35.11	35.98	36.85	37.73	38.61	39.48
900	48.75	50.50	51.37	52.24	53.11	53.98	54.86	55.74
1200	64.99	66.74	67.62	68.49	69.36	70.23	71.11	71.98

1.5 GALVANISED Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	12.00	14.63	15.93	17.24	18.56	19.86	21.17	22.49
200	17.88	20.50	21.81	23.12	24.43	25.74	27.05	28.36
300	22.96	25.59	26.90	28.21	29.52	30.83	32.14	33.45
400	29.57	32.19	33.50	34.82	36.12	37.43	38.75	40.05
450	33.27	35.88	37.20	38.50	39.81	41.13	42.43	43.74
600	44.36	46.97	48.29	49.60	50.90	52.22	53.53	54.84
900	66.51	69.13	70.44	71.75	73.06	74.37	75.68	76.99
1200	88.70	91.32	92.63	93.94	95.25	96.56	97.87	99.18

Note: Minimum chargeable length is 1m | Lineal metre rate on pieces <1m allowed at the discretion of management | Additional bends charged at $0.39 + GST per bend, per lineal metre | Add $2.00 + GST per lineal metre for tapered flashings

Flashings: Heavy Sheet

1.9 GALVANISED Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	14.04	17.31	18.95	20.58	22.23	23.87	25.50	27.14
200	20.93	24.20	25.84	27.47	29.11	30.75	32.39	34.03
300	31.37	34.65	36.29	37.93	39.57	41.20	42.84	44.48
400	41.84	45.11	46.75	48.38	50.02	51.66	53.30	54.93
600	62.75	66.02	67.66	69.30	70.93	72.57	74.21	75.84
900	94.13	97.40	99.04	100.67	102.31	103.95	105.58	107.23
1200	125.49	128.77	130.40	132.04	133.69	135.32	136.96	138.60

2.9 GALVANISED Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	20.55	23.83	25.47	27.11	28.74	30.38	32.02	33.65
200	30.70	33.99	35.62	37.26	38.90	40.54	42.17	43.81
300	46.09	49.37	51.00	52.65	54.29	55.92	57.56	59.20
400	61.45	64.72	66.36	67.99	69.63	71.27	72.91	74.55
600	92.15	95.42	97.07	98.70	100.34	101.98	103.61	105.25
900	138.23	141.52	143.15	144.79	146.43	148.06	149.70	151.34
1200	184.32	187.59	189.23	190.86	192.50	194.14	195.78	197.41

1.2 304 2B STAINLESS STEEL Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	20.60	22.30	23.15	24.00	24.84	25.69	26.54	27.39
200	31.12	32.81	33.66	34.51	35.35	36.20	37.06	37.91
300	46.70	48.40	49.24	50.09	50.94	51.78	52.64	53.49
400	62.24	63.94	64.78	65.63	66.48	67.33	68.17	69.03
600	93.36	95.05	95.90	96.75	97.59	98.44	99.29	100.14
900	140.03	141.73	142.57	143.42	144.27	145.12	145.96	146.81
1200	186.71	188.40	189.25	190.10	190.94	191.79	192.64	193.49

1.2 316 2B STAINLESS STEEL Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	22.72	24.42	25.26	26.12	26.97	27.81	28.66	29.51
200	35.37	37.07	37.92	38.76	39.61	40.46	41.31	42.15
300	53.07	54.77	55.61	56.46	57.32	58.16	59.01	59.86
400	70.75	72.44	73.29	74.13	74.98	75.83	76.68	77.52
600	106.10	107.79	108.64	109.49	110.34	111.19	112.04	112.88
900	159.15	160.85	161.70	162.55	163.40	164.24	165.09	165.94
1200	212.20	213.89	214.75	215.59	216.44	217.29	218.14	218.98

Note: Minimum chargeable length is 1m | Lineal metre rate on pieces <1m allowed at the discretion of management | Additional bends charged at $0.39 + GST per bend, per lineal metre | Add $2.00 + GST per lineal metre for tapered flashings

Flashings: Own Material

FOLDING RATES – 0.55-0.9MM Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	4.56	4.98	5.41	5.83	6.26	6.69	7.11	7.53
200	4.77	5.20	5.62	6.05	6.47	6.90	7.32	7.74
300	5.52	5.95	6.36	6.79	7.21	7.64	8.06	8.49
400	7.32	7.74	8.16	8.59	9.02	9.44	9.87	10.29
600	9.44	9.87	10.29	10.71	11.13	11.56	11.98	12.41
900	11.03	11.46	11.88	12.30	12.72	13.15	13.57	14.00
1200	12.72	13.15	13.57	14.00	14.43	14.85	15.27	15.69

FOLDING RATES – 1.1-1.5MM Price $/lm + GST

Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	5.83	6.69	7.53	8.38	9.23	10.08	10.92	11.77
200	7.32	8.16	9.02	9.87	10.71	11.56	12.41	13.26
300	8.38	9.23	10.08	10.92	11.77	12.62	13.47	14.31
400	10.50	11.35	12.20	13.05	13.89	14.74	15.59	16.44
600	15.69	16.54	17.39	18.23	19.08	19.94	20.79	21.63
900	23.54	24.38	25.23	26.08	26.94	27.78	28.63	29.48
1200	31.38	32.23	33.07	33.93	34.78	35.63	36.47	37.32

FOLDING RATES – 1.9-3MM Price $/lm + GST

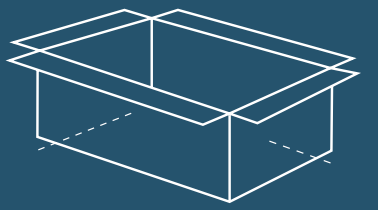
Girth (mm)	0 Bends	1-2 Bends	3 Bends	4 Bends	5 Bends	6 Bends	7 Bends	8 Bends
100	12.20	13.47	14.74	16.02	17.28	18.56	19.82	21.10
200	15.27	16.54	17.82	19.08	20.36	21.63	22.90	24.17
300	23.01	24.28	25.55	26.82	28.10	29.37	30.64	31.91
400	30.64	31.91	33.19	34.46	35.73	37.00	38.27	39.55
600	46.65	47.93	49.19	50.47	51.73	53.01	54.28	55.55
900	68.91	70.18	71.46	72.72	74.00	75.27	76.54	77.82
1200	92.23	93.50	94.78	96.04	97.32	98.60	99.86	101.14

Note: Minimum chargeable length is 1m | Lineal metre rate on pieces <1m allowed at the discretion of management | Additional bends charged at $0.39 + GST per bend, per lineal metre | Add $2.00 + GST per lineal metre for tapered flashings

Commercial Detail Work

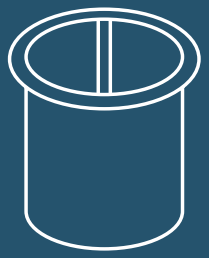
SUMPS – UP TO 200MM DEEP Price $/Each + GST

Standard size (mm)	Zincalume/ Gal	Colorbond	SS 304	SS 316	Part number
300 x 300	100.35	103.81	116.28	127.91	1010111-4
400 x 400	114.24	118.18	132.37	145.62	1010121-4
500 x 500	121.92	126.14	141.29	155.42	1010131-4
600 x 600	134.28	138.92	155.62	171.17	1010141-4



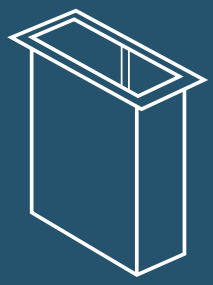
NOZZLES – ROUND Price $/Each + GST

To suit downpipe (mm)	Zincalume/ Gal	Colorbond	SS 304	SS 316	Copper	Ultra	Part number
90	11.26	11.65	12.89	14.50	16.47	13.10	1010211-6
100	11.26	11.65	12.89	14.50	16.47	13.10	1010221-6
150	19.17	19.83	22.22	24.43	27.77	21.27	1010231-6
225	20.77	21.48	24.06	26.46		22.92	1010241-6



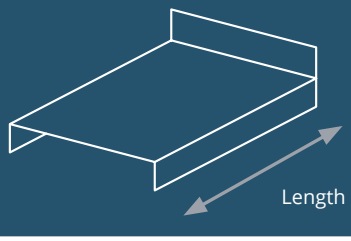
NOZZLES – SQUARE Price $/Each + GST

To suit downpipe (mm)	Zincalume/ Gal	Colorbond	SS 304	SS 316	Copper	Ultra	Part number
100 x 50	9.83	10.17	11.41	12.53	14.23	11.45	1010311-6
100 x 75	9.83	10.17	11.41	12.53	14.23	11.45	1010321-6
100 x 100	14.39	14.89	16.69	18.35	20.84	17.35	1010331-6
125 x 100	14.39	14.89	16.69	18.35	20.84	17.35	1010341-6
150 x 100	14.39	14.89	16.69	18.35	20.84	17.35	1010351-6
150 x 150	19.99	20.68	20.85	22.94	26.07	21.68	1010361-6
200 x 150	19.99	20.68	20.85	22.94	26.07	21.68	1010371-6
200 x 200	19.99	20.68	20.85	22.94	26.07	21.68	1010381-6



BED HEADS Price $/Each + GST

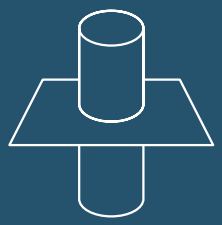
Size	Zincalume/Gal	Colorbond	Part number
Up to 2m length	20.30 + material	20.30 + material	1010411-2
Up to 5m length	30.45 + material	30.45 + material	1010421-2



Commercial Detail Work

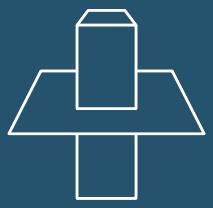
OVERFLOW ROUND – UP TO 600MM LONG Price $/lm + GST

Diameter (mm)	Zincalume/ Gal	Colorbond	SS 304	SS 316	Part number
100	77.05	79.71	93.16	93.16	1010511-4
150	82.64	85.50	99.94	99.94	1010521-4
225	103.88	107.47	125.60	125.60	1010531-4



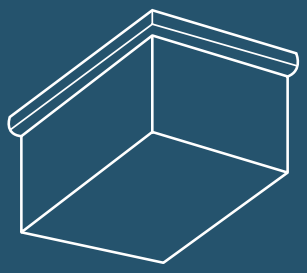
OVERFLOW SQUARE – UP TO 600MM LONG Price $/lm + GST

Size (mm)	Zincalume/ Gal	Colorbond	SS 304	SS 316	Part number
100 x 100	77.05	79.71	93.18	93.18	1010611-4
100 x 150	82.64	85.50	99.94	99.94	1010621-4



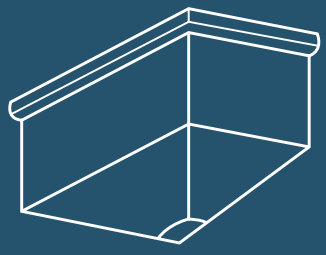
RAINWATER HEADS – FLAT BOTTOM Price $/lm + GST

Standard size (mm)	Zincalume/ Gal	Colorbond	SS 304	SS 316	Part number
300 x 150 x 150	137.11	141.85	158.90	174.75	1010711-4
300 x 225 x 225	144.79	149.79	167.84	184.62	1010721-4
375 x 225 x 225	158.19	163.66	183.37	201.75	1010731-4
375 x 375 x 300	174.01	180.03	201.65	221.83	1010741-4
450 x 225 x 225	184.56	190.94	213.89	235.32	1010751-4
450 x 300 x 300	212.67	220.02	246.44	271.08	1010761-4



RAINWATER HEADS – TAPERED BOTTOM Price $/lm + GST

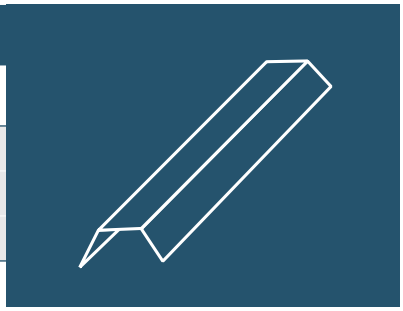
Standard size (mm)	Zincalume/ Gal	Colorbond	SS 304	SS 316	Part number
300 x 150 x 150	228.49	236.39	264.75	291.32	1010811-4
300 x 225 x 225	246.08	254.58	285.15	313.67	1010821-4
375 x 225 x 225	263.65	272.76	305.56	336.09	1010831-4
375 x 375 x 300	281.22	290.94	325.88	358.44	1010841-4
450 x 225 x 225	281.22	290.94	325.88	358.44	1010851-4
450 x 300 x 300	307.58	318.20	356.41	392.10	1010861-4
600 x 225 x 225	342.74	354.58	397.17	436.88	1010871-4
600 x 300 x 300	360.31	372.76	417.58	459.32	1010881-4
600 x 600 x 400	393.70	407.31	456.28	501.91	1010891-4



Commercial Detail Work

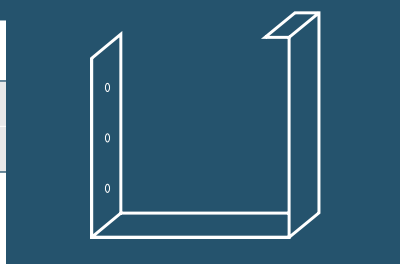
OVER STRAPS 1.2MM Price $/Each + GST

Length (mm)	Galvanised	Part number
400	7.95	1010911
600	9.28	1010921
800	10.61	1010931



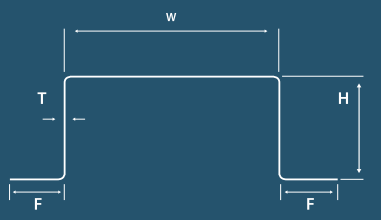
FASCIA GUTTER HANGERS 3MM Price $/Each + GST

Standard variation	Powder coated	Plain	Part number
No holes	19.22	15.25	1010941-2
With holes	22.53	19.22	1010951-2



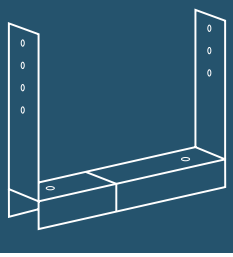
ROLL FORMED GALVANISED TOP HATS – 3.6M OR 6M LENGTHS Price $/Each + GST

Height (mm)	BMT	F	H	W	S/m
15mm	1.15	15	15	50	P.O.A.
25mm	1.15	20	25	50	P.O.A.
35mm	1.15	20	35	50	P.O.A.
15mm	0.75	15	15	50	P.O.A.
25mm	0.75	20	25	50	P.O.A.
35mm	0.75	20	35	50	P.O.A.



ADJUSTABLE BOX GUTTER BRACKETS Price $/Each + GST

Size (mm)	Zincalume	Part number
No.1 (250-400)	P.O.A.	1020111
No.2 (400-650)	P.O.A.	1020121
No.3 (650-1000)	P.O.A.	1020131



ALUMINIUM ANGLES FOR CASSETTE PANELS Price $/Each + GST

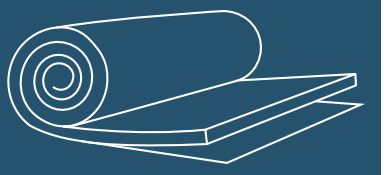
Type	Length (m)	$/length
Stiffners	6	P.O.A.
High Zed	6	P.O.A.
Low Zed	6	P.O.A.
L	6	P.O.A.

GUTTER BOARDS Price $/Each + GST

Material	Length (m)	$/length
Zincalume	6	P.O.A.

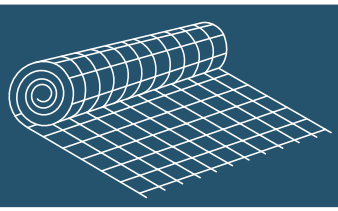
GLASS WOOL INSULATION WITH LIGHTWEIGHT FOIL Price $/Each + GST

Thickness (mm)	$/m²	$/roll	Part number
55	P.O.A.	P.O.A.	1030111
75	P.O.A.	P.O.A.	1030121
100	P.O.A.	P.O.A.	1030131
130	P.O.A.	P.O.A.	1030141



SAFETY MESH – 1800MM WIDE Price $/Each + GST

Roll size (m)	$/each	Part number
50	P.O.A.	107019236



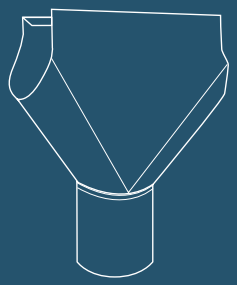
Half Round Gutters and Accessories

HALF ROUND GUTTERS Price $/m + GST

Gutter diameter (mm)	Color-bond	Z/A	SS 304	SS 316	Copper	Ultra	Cust. Own	Part number
150	11.40	10.80	27.43	33.59	53.70	18.72	8.80	1050111-7
200	19.29	18.36	33.40	41.80	66.81	22.55	9.91	1050121-7
250	21.85	20.80	43.49	55.97	90.98	30.34	11.01	1050131-7
300	27.89	26.52	47.23	59.71	95.09	32.07	14.30	1050141-7
350	27.89	26.52	47.23	59.71	95.09	32.07	14.30	1050151-7
400	34.66	32.83	61.39	98.87	163.43	46.64	15.41	1050161-7
450	35.99	34.16						
500	37.51	35.62						

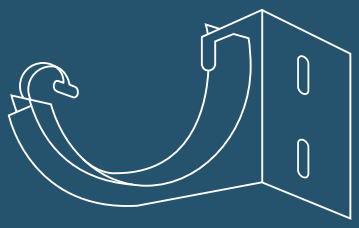
HALF ROUND GUTTER OUTLETS Price $/Each + GST

To suit gutter diameter (mm)	Nozzle	Nozzle location	Colorbond	SS 304	SS 316	Copper
150	90	Centre	77.67	92.76	92.76	132.51
	100	Centre	77.67	92.76	92.76	132.51
200	100	Centre	91.78	119.26	119.26	159.01
	150	Centre	91.78	119.26	119.26	
250	150	Back	141.21			
300	150	Back	162.39			
350	150	Back	211.80			
400	150	Back	232.98			



A4 BRACKETS Price $/m + GST

To suit gutter diameter (mm)	Painted	Plain / untreated alu	SS 304	SS 316	Part number
150	21.31	19.54	26.39	28.09	1050211-4
200	24.65	22.68	32.84	36.63	1050221-4
250	27.33	24.81	37.00	42.13	1050231-4
300	30.99	28.34	42.70	49.71	1050241-4
350	34.44	34.69	49.15	57.87	1050251-4
400	40.55	37.57	52.75	62.60	1050261-4
450	42.40	38.65	P.O.A.	P.O.A.	
500	45.70	41.78	P.O.A.	P.O.A.	



Half Round Gutters and Accessories

A1 BRACKETS Price $/Each + GST

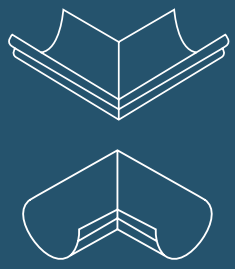
To suit gutter diameter (mm)	Painted	Galvanised	SS 304	Copper	Part number
150	P.O.A.	P.O.A.	P.O.A.	P.O.A.	1050311-4
200	P.O.A.	P.O.A.	P.O.A.	P.O.A.	1050321-2

A2 BRACKETS Price $/Each + GST

To suit gutter diameter (mm)	Painted	Galvanised	SS 304	Part number
150	P.O.A.	P.O.A.	P.O.A.	1050411-3
200	P.O.A.	P.O.A.	P.O.A.	1050421-3

CUSTOM CORNERS Price $/m + GST

Diameter (mm)	Internal	External	Part number
200	138.38	138.38	1050611-2
250	138.38	138.38	1050621-2
300	169.44	169.44	1050631-2
350	169.44	169.44	1050641-2
400	190.62	190.62	1050651-2



HALF ROUND NOZZLES Price $/Each + GST

To suit downpipe (mm)	Colorbond	Zincalume/ Gal	SS 304	SS 316	Copper	Ultra	Part number
90	23.60	22.81	30.52	31.98	32.32	25.32	1050811-6
100	23.60	22.81	30.52	31.98	32.32	25.34	1050821-6
150	30.52	29.50	33.24	34.89	35.23	32.75	1050831-6
225	33.59	32.47	41.33	43.41	43.77	36.03	1050841-6

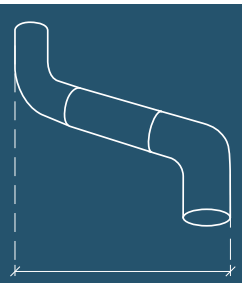
STOP ENDS Price $/Each + GST

Diameter (mm)	Colorbond	Zincalume/ Gal	SS 304	SS 316	Copper	Ultra	Part number
150	10.19	9.85	16.41	16.41	23.80	13.90	1050911-6
200	13.84	13.38	24.60	25.96	29.28	13.90	1050921-6
250	32.36	31.28	43.17	43.17	47.57	31.76	1050931-6
300	33.05	31.95	43.17	43.17	47.57	31.76	1050941-6
350	34.59	33.44	44.85	44.85	49.41	34.93	1050951-6
400	34.59	33.44	44.85	44.85	49.41	34.93	1050961-6

Downpipes and Astragals

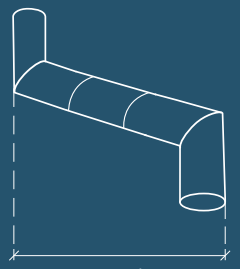
SMOOTH RADIUS OFFSETS

Diameter (mm)	Angle	Length (mm)	Finish	$ per set + GST	Part number
100	70	Specify	Painted	48.47 + 15.22/m	1051011



MITRED OFFSETS

Diameter (mm)	Angle	Length (mm)	Zincalume	Painted	Part number
100	45, 70 or 85	Specify	60.90 + 13.19/m	91.35 + 13.19/m	105111-2
150	45, 70 or 85	Specify	65.97 + 18.27/m	96.42 + 18.27/m	105121-2
225	45, 70 or 85	Specify	86.27 + 20.30/m	116.72 + 20.30/m	105131-2



CAST BENDS

Diameter (mm)	Angle	Finish	$ per set + GST
90	90	Plain or Powder Coated	31.40
100	90	Plain or Powder Coated	31.40
150	90	Plain or Powder Coated	52.33

ROUND DOWNPIPES – TAPERED Price $/m + GST

Diameter (mm)	Color-bond	Z/A	SS 304	SS 316	Copper	Ultra	Cust. Own	Part number
90	17.93	17.33	40.04	48.90	71.87	23.09	8.80	1070101-7
100	18.02	17.41	40.04	48.90	71.87	23.09	8.80	1070111-7
150	24.60	23.78	59.87	73.36	107.86	34.64	12.12	1070121-7
200	33.46	32.35	77.30	117.03	184.89	52.58	14.30	1070131-7
225	35.51	34.32	79.68	119.36	187.29	57.95	16.51	1070141-7
300	41.50	40.11	94.33	121.27	187.29	67.46	18.72	1070151-7

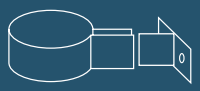
Downpipes and Astragals

SQUARE DOWNPIPES – TAPERED Price $/m + GST

Diameter (mm)	Color-bond	Z/A	SS 304	SS 316	Copper	Ultra	Cust. Own	Part number
100 x 50	22.75	21.99	36.44	40.30	65.63	23.62	11.01	1070211-7
100 x 75	22.75	21.99	36.44	40.30	65.63	23.62	11.01	1070221-7
100 x 100	33.06	31.96	46.07	51.86	92.86	30.44	18.72	1070231-7
125 x 100	33.06	31.96	50.37	56.15	97.33	34.45	18.72	1070241-7
150 x 100	33.06	31.96	50.37	56.15	97.33	34.45	19.80	1070251-7
150 x 150	41.08	39.71	81.44	93.01	174.57	50.93	19.80	1070261-7
200 x 200	41.08	39.71	81.44	93.01	174.57	50.93	20.91	1070271-7

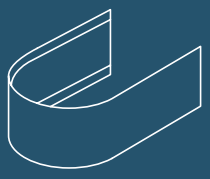
ASTRAGALS – ROUND WITH BRACKET Price $/Each + GST

Standard size (mm)	1-14	15+	Stainless/ Copper	Part number
100 or 150	18.17	13.96	21.20	1070311-3
225	19.74	16.31	N/A	



ASTRAGALS – ROUND Price $/Each + GST

Standard size (mm)	1-14	15+	Stainless/ Copper	Part number
90	11.49	7.13	11.93	1070411-3
100	11.49	7.13	11.93	1070421-3
150	11.49	7.13	11.93	1070431-3



ASTRAGALS – SQUARE Price $/Each + GST

Standard size (mm)	Zincalume/Gal	Colorbond	Stainless/ Copper	Part number
Any size	6.66	6.98	11.67	1070511-3

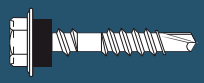
Metal Screws

12-14 X 55MM Class 4, with seal and top thread, suits square rib / Trimdek

Box Qty	Type	$/box	Part number
1000	Plain	P.O.A.	107019039
10 boxes or more		P.O.A.	107019039
1000	Painted	P.O.A.	107019194-215
10 boxes or more		P.O.A.	107019194-215

12-14 X 40MM Class 4, with seal and top thread, suits corrugated / custom orb

Box Qty	Type	$/box	Part number
1000	Plain	P.O.A.	107019103
10 boxes or more		P.O.A.	107019103
100	Painted	P.O.A.	107019172-93
1000	Painted	P.O.A.	107019172-93
10 boxes or more		P.O.A.	107019172-93



10-16 X 16MM Class 4, with seal

Box Qty	Type	$/box	Part number
1000	Plain	P.O.A.	107019102
10 boxes or more		P.O.A.	107019102
100	Painted	P.O.A.	107019150-71
1000	Painted	P.O.A.	107019150-71
10 boxes or more		P.O.A.	107019150-71

10-16 X 16MM Class 4, no seal

Box Qty	Type	$/box	Part number
1000	Plain	P.O.A.	107019101
10 boxes or more		P.O.A.	107019101
100	Painted	P.O.A.	107019128-49
1000	Painted	P.O.A.	107019128-49
10 boxes or more		P.O.A.	107019128-49

Timber Screws

12-11 X 65MM Type 17, Class 4, with seal

Box Qty	Type	$/box	Part number
1000	Plain	P.O.A.	107019117
10 boxes or more		P.O.A.	107019117
1000	Painted	P.O.A.	107019353-74
10 boxes or more		P.O.A.	107019353-74

12-11 X 50MM Type 17, Class 4, with seal

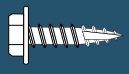
Box Qty	Type	$/box	Part number
1000	Plain	P.O.A.	107019116
10 boxes or more		P.O.A.	107019116
1000	Painted	P.O.A.	107019331-52
10 boxes or more		P.O.A.	107019331-52

12-11 X 25MM Type 17, Class 4, with seal

Box Qty	Type	$/box	Part number
1000	Plain	P.O.A.	107019115
10 boxes or more		P.O.A.	107019115
100	Painted	P.O.A.	107019286-307
1000	Painted	P.O.A.	107019286-307
10 boxes or more		P.O.A.	107019286-307

12-11 X 25MM Type 17, Class 4, no seal

Box Qty	Type	$/box	Part number
1000	Plain	P.O.A.	107019279
10 boxes or more		P.O.A.	107019279
100	Painted	P.O.A.	107019375-96
1000	Painted	P.O.A.	107019375-96
10 boxes or more		P.O.A.	107019375-96



1/8” Pop Rivets

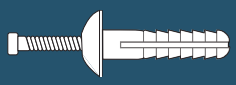
1/8” POP RIVETS Suits 1/8” hole

Box Qty	Type	$/box	Part number
1000	Plain	P.O.A.	107019126
100	Painted	P.O.A.	107019077-98
1000	Painted	P.O.A.	1080811-32
50	Copper	P.O.A.	107019125
500	Stainless	P.O.A.	107019114

Anchors – Nail In

6.35 X 38MM NYLON ANCHOR Suits 6.5mm hole

Box Qty	$/box	Part number
100	P.O.A.	107019107
1000	P.O.A.	1080911



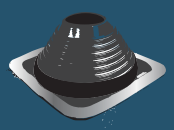
6.35 X 38MM STEEL ANCHOR Suits 6.5mm hole

Box Qty	$/box	Part number
100	P.O.A.	107019108
1000	P.O.A.	1080921

Accessories

DEKTITE PREMIUM / STANDARD

Size	$/ea	Part number
5-55mm	P.O.A.	107019229
5-127mm	P.O.A.	107019230
75-175mm	P.O.A.	107019231
100-200mm	P.O.A.	107019232
125-230mm	P.O.A.	107019233
170-355mm	P.O.A.	107019234



DEKTITE COMBO / RETROFIT

Size	$/ea	Part number
75-175mm	P.O.A.	107019227
175-330mm	P.O.A.	107019228

Delivery Rates

Sydney Metro	
Standard delivery	$140.00 + GST
Time drop or crane meet	P.O.A.
Outside Sydney Metro	P.O.A.

Crating Charge (if required)	
Timber frame / 0.55 cladding	$20.00 p/m + GST

To Meet Crane – Time Drop	
8am or later	$140.00 + GST
Truck leaves Moorebank at 7am - 1 hour waiting time	
Extra waiting time	$90.00 p/h + GST
Truck to leave at 6am	Add $150.00 + GST

Contact Us

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